

PRINTABLE HEAT TRANSFER MATERIAL

DO NOT RE-HEAT THESE TRANSFERS AFTER YOU HAVE FINISHED, PLEASE ONLY ADD HEAT ONCE OR YOU WILL RUIN THE IMAGE/SHIRT

FOR DARK COLORED FABRICS:

(Requires material for DARK fabrics) DARK TRANSFER MATERIAL will have **ORANGE GRIDS** on the back and will come with a blank “ironing sheet” (the ironing sheet will look almost like see through wax paper) Note: Dark colored polyesters are not recommended because the ink/dye may migrate into the transfer.

HOW TO PRINT FOR DARK FABRICS: Print image “right reading” on the blank side of the material (right reading means **DO NOT MIRROR OR PRINT IN REVERSE**). **DO NOT PRINT ON THE ORANGE GRID SIDE**. For a more professional look trim away excess unprinted material as close as you can to the printed image. The white unprinted part of the material will show as white on dark shirts so trim/cut accordingly. After printing and trimming (trimming if desired) peel away the paper backing (orange grid side) from the printed side before adding heat with your heat press or iron. **DO NOT** add heat with the orange grid backing still attached to the printed image.

HOW TO TRANSFER TO DARK FABRICS USING A HEAT PRESS: Place printed image on top of garment with image facing up (right reading to you) completely cover the image with blank ironing sheet. Cover ironing sheet with a spare piece of cloth. Press 30 seconds at 350° F (degrees) using medium/heavy pressure. Next, peel away ironing sheet once the surface is COLD using a smooth even motion.

HOW TO PRESS DARK FABRICS USING A HOME IRON: Preheat iron to highest setting – **DO NOT** use steam (empty all water if your iron uses water). Iron on a SMOOTH AND HARD surface, **DO NOT** use an ironing board. Place printed image on top of fabric/garment with image facing up (right reading to you). Completely cover the image with ironing sheet. Using 2 hands and heavy pressure slide the iron up and down (vertically) over the entire image for 90 seconds, then repeat going from left to right (horizontally) over the image for 90 more seconds. Next, peel away ironing sheet once the surface is COLD using a smooth even motion. For smaller images/transfers half the size of the 8-1/2 x11 sheet the ironing time is reduced to ironing vertically 45 seconds and horizontally 45 seconds. For images/transfers smaller than the heated surface of the iron, iron for 30 seconds with heavy pressure.

FOR LIGHT COLORED FABRICS:

(Requires material for LIGHT fabrics) LIGHT TRANSFER MATERIAL will have **BLUE GRIDS** on the back.

HOW TO PRINT FOR LIGHT FABRICS: Print the image in REVERSE/MIRROR format. **DO NOT PRINT ON THE BLUE GRID SIDE**. For a more professional look trim away excess unprinted material as close as you can to the printed image. Leave the blue grid side attached to the printed image, you will leave this on while you add heat with your heat press or iron.

HOW TO TRANSFER TO LIGHT FABRICS USING A HEAT PRESS: Place the transfer on top of the fabric with the printed image side face down touching the fabric (blue grid backing paper will be facing you). Press 30 seconds at 375°F (degrees) using medium/heavy pressure. Peel the blue grid backing paper while still hot in a smooth even motion. (Paper may be peeled at any temperature, depending on what end ‘feel’ results are preferred). For best results slightly hand stretch the fabric while it still hot.

HOW TO PRESS LIGHT FABRICS USING A HOME IRON: Preheat iron to highest setting, **DO NOT** use steam (empty all water if your iron uses water). Iron on a SMOOTH AND HARD surface, **DO NOT** use an ironing board. Place the transfer on top of the fabric with the printed image side face down touching the fabric (blue grid backing paper will be facing you) Using 2 hands and heavy pressure slide the iron up and down (vertically) over the entire image for 90 seconds, then repeat going from left to right (horizontally) over the image for 90 more seconds. Next, peel the blue grid backing paper off the image immediately after completion of ironing while it is still hot. For smaller images/transfers half the size of the 8-1/2 x11 sheet the ironing time is reduced to ironing vertically 45 seconds and horizontally 45 seconds. For images/transfers smaller than the heated surface of the iron, iron for 30 seconds with heavy pressure.

TIPS:

Before you apply heat to either DARK or LIGHT transfer material you may want to heat press or iron the fabric before applying the image. Make sure your fabric is not wrinkled before adding heat. For best result use name brand inks, try not to use cheaper recycled ink refills. **WASHING INSTRUCTIONS FOR LIGHT AND DARK FABRICS:** Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach, dry on very low-heat setting inside out or hang dry (highly recommended). DO NOT iron directly on the printed transferred area. Store unused transfer sheets in a cool dry place. (Preferably in a large zip-lock baggie)

Call or email us ANYTIME 7 days a week for ANY reason! 1-866-929-6358, nick@craftvinyl.com,

Or, call Nick the owner at home 7 days a week 1-276-963-4648 if you need to